

## **AMENDMENTS TO THE CLAIMS**

Please replace all previous versions and listing of claims with the following listing of claims.

### ***Listing of Claims:***

1. (Previously amended) A system for forming a pivot, comprising:
  - a first member;
  - a second member; and
  - a pivot structure having a head disposed at one end of the pivot structure, a body connected to the head, a stop and a lip disposed at a generally opposite end of the body from the head, the body extending through the first member and the second member, the first member having a plastically deformed region receiving the head to form a substantially flat surface with the first member, the lip being deformed generally towards the stop to prevent separation of the second member from the first member while enabling relative pivotal motion between the first and the second member.
2. (original) The system as recited in claim 1, wherein the body has a generally circular cross-section.
3. (original) The system as recited in claim 2, wherein the lip encircles the stop.
4. (original) The system as recited in claim 1, wherein the body comprises a relief cut proximate the head to receive material from the first member during formation of the plastically deformed region.

5. (original) The system as recited in claim 2, wherein the head has a plurality of flat sides.
6. (original) The system as recited in claim 5, wherein the flat sides are arranged in a hexagon.
7. (original) The system as recited in claim 1, wherein the first member is formed from a metal sheet material.
8. (original) The system as recited in claim 7, wherein the metal sheet material is a portion of a computer chassis.
9. (original) A method of creating a pivot, comprising:
  - placing a pivot structure with a head, a body, a stop and a retention feature proximate a first member;
  - moving the body through the first member until the head plastically deforms the first member;
  - pivotably mounting a second member to a portion of the body extending through the first member; and
  - deforming the retention feature with a tool until the tool strikes the stop.

10. (original) The method as recited in claim 9, wherein moving comprises moving the body through an opening formed in the first member.

11. (original) The method as recited in claim 9, wherein deforming comprises bending the retention feature.

12. (original) The method as recited in claim 9, wherein deforming comprises bending a generally circular retention feature surrounding the stop.

13. (original) The method as recited in claim 9, further comprising selecting a gap between the head and the deformed retention feature by selecting a desired distance between the head and the stop.

14. (original) The method as recited in claim 9, wherein moving comprises moving the body through a sheet metal portion of the first member.

15. (original) The method as recited in claim 14, further comprising forming a hole through the sheet metal portion sufficiently large to permit unobstructed passage of the body while obstructing passage of the head.

16. (currently amended) A device to pivotally secure a first member to a second member, comprising:

a body;

a head disposed at one end of the body the head adapted to be secured to the first member, wherein the head comprises a plurality of flat sides to better secure the head to the first member during plastic deformation of the first member;

a deformable retention member disposed at a generally opposite end of the body from the head, wherein the deformable retention member comprises a generally circular lip; and

a stop positioned a predetermined distance from the head to permit control of the deformation of the deformable retention member, wherein the stop is disposed within the generally circular lip.

17. (cancelled)

18. (cancelled)

19. (cancelled)

20. (currently amended) The device as recited in claim 1916, wherein the body comprises a relief region proximate the head.

21. (previously presented) The device as recited in claim 16, wherein the deformable retention member is sized to extend through the second member.

22. (previously presented) The device as recited in claim 16, wherein the stop is disposed such that the deformable retention member does not deform to prevent movement of the first member relative to the second member.

23. (cancelled)